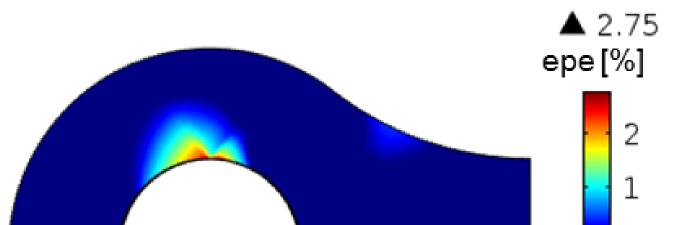
## Analysis of Static Stress in a Bicycle Chain Plate

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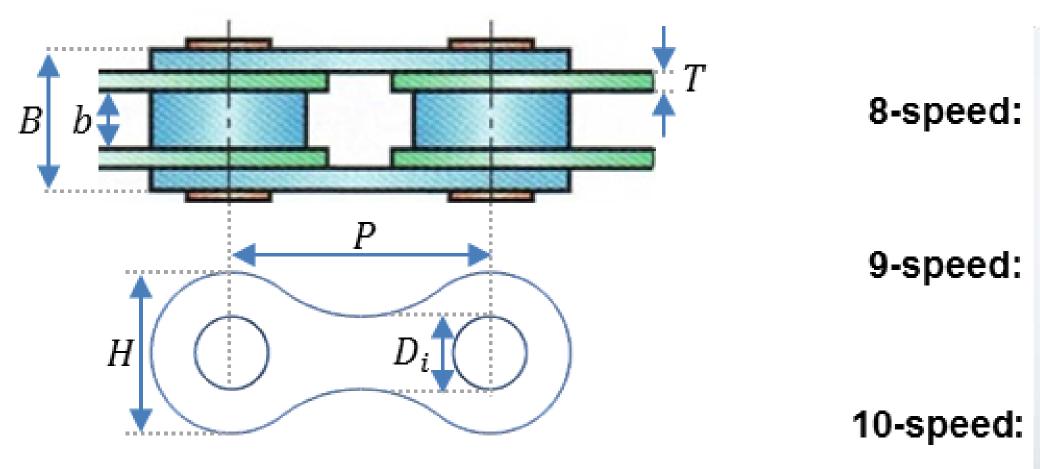
**Introduction**: The chain drive is an essential component for reliable bike operation [1]. With increasing number of sprockets in a cassette the chain dimensions have to be adjusted. In this work the impact of the geometrical scaling on the mechanical stress is investigated.

**Results**: The plate material data is summarized in Table 1. The effective plastic strain is simulated for application of two load cycles.

**Table 1**. 36NiCrMo16 data[3] of chain plate.



## is investigated.



outer width B, inner width b, plate thickness T, pitch P, pin diameter D<sub>i</sub>, plate height H

Figure 1. Chain geometry [2]

**Computational Methods**: The model is setup based on the *Solid Mechanics* application mode. For numeric efficiency a 2D quarter geometry of the plate is used with the plane stress approximation.

Symbol	Value
E	208 GPa
G	80 GPa
$\sigma_{nc0}$	1050 MPa
- ys0	1000 111 0
$E_{Tiso} = 0.01 E$	2080 MPa
Q	$7840  kg/m^3$
	E G $\sigma_{ys0}$

**Figure 5**. Plastic strain at the end of two load cycles for 9-speed chain.

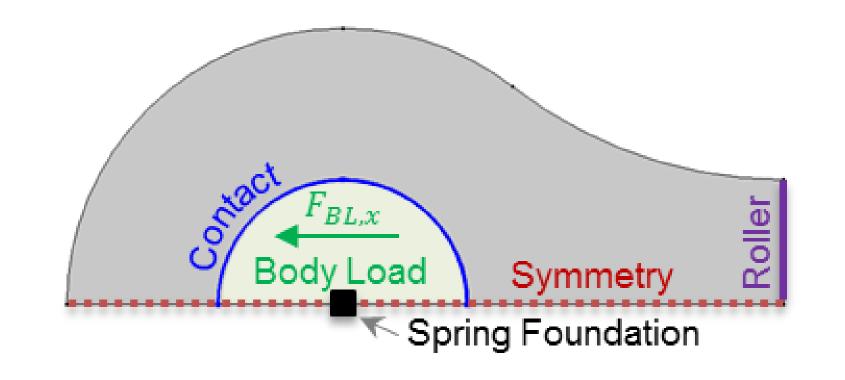
Force-displacement characteristics are investigated for two load cycles. With material data of Table 1 approximately 15% for 8-speed, 50% for 9-speed and 500% for 10 speed chain of maximum wear results. Wear is reduced by a material variant [3] with increased  $\sigma_{ys0}$ .

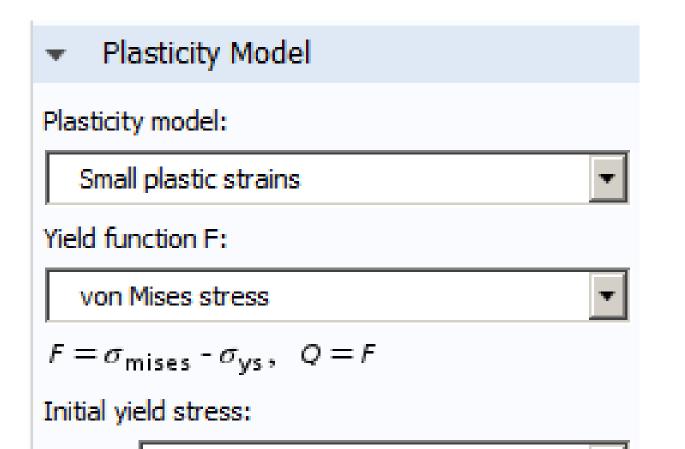
Maximum wear per plate 0.075 mm [2]



The bearing pin is used to apply the load by contact modelling.

In order to model plasticity the according sub-node below *Linear Elastic Material* is enabled.

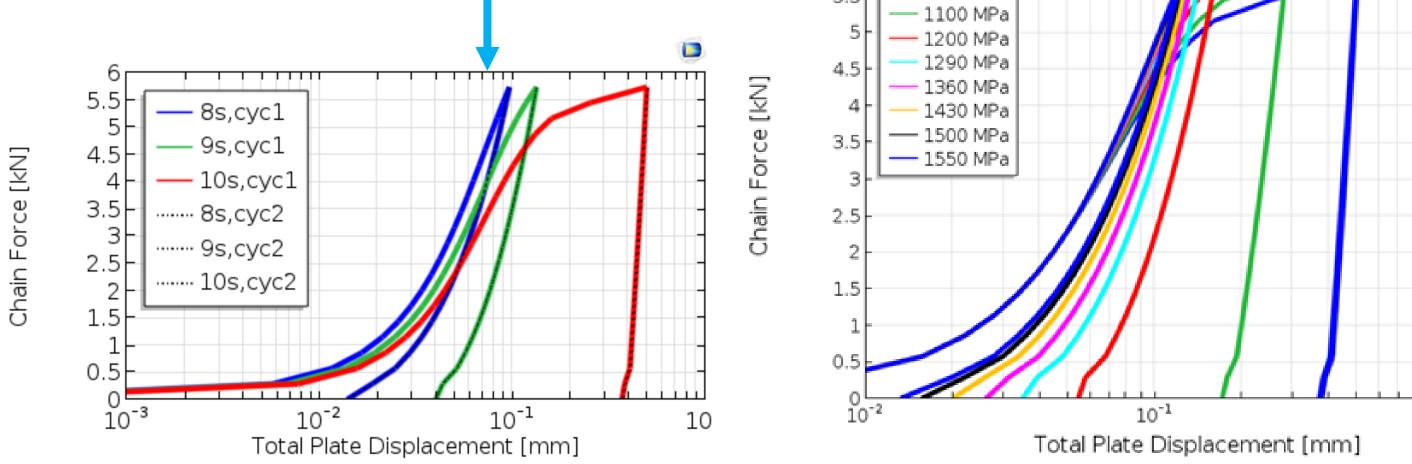




Roller

Inner Plate Outer Plate

Bearing Pin



**Figure 6**. Displacement for 8-, 9- and 10-speed geometry (material data: cf. Tab. 1).

**Figure 7**. Displacement for 10-speed geometry for varied  $\sigma_{ys0}$  from [3].

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**Conclusions**: The results suggest that common high tension steel can still be used for modern chains where scaled geometries lead to increased stress levels.

## Figure 2. Boundary conditions

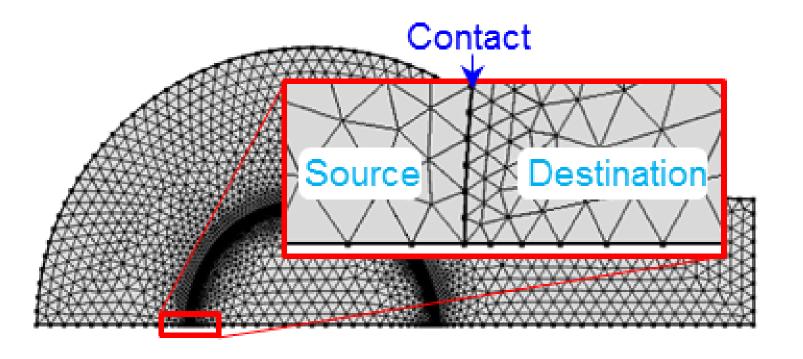
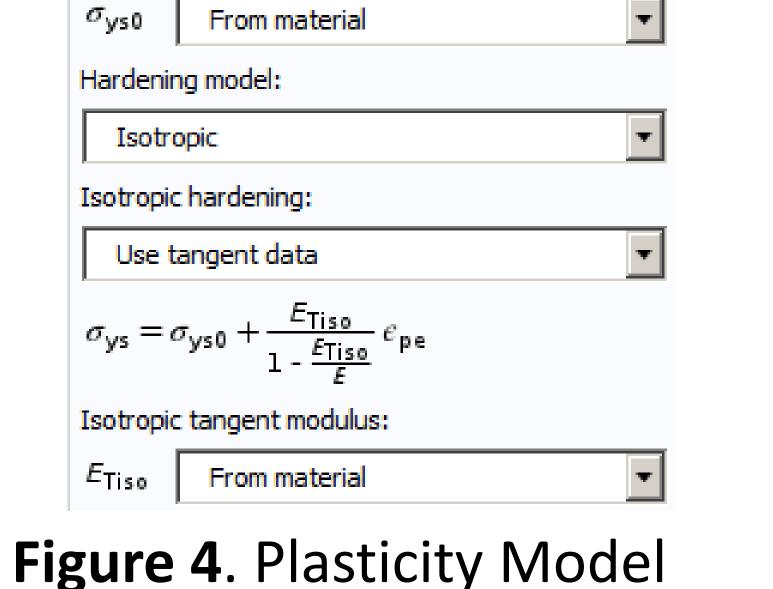


Figure 3. Mesh



## **References**:

[1] Shoji Noguchi et al., Static Stress Analysis of Link Plate of Roller Chain using Finite Element Method and Some Design Proposals for Weight Saving, *Journal of Advanced Mechanical Design Systems and Manufacturing*, **Vol.3**, No. 2,(2009)

[2] Michael Gressmann, Fachkunde Fahrrad-technik, Europa-Lehrmittel, Haan-Gruiten (2011)

[3] Lucefin Group, 36NiCrMo16 – Technical card,Available from: <<u>http://www.lucefin.com/wp-content/files\_mf/1536nicrmo1662.pdf</u>> [29 July 2015]

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