

Presented at the COMSOL Conference 2009 Milan

# Modelling of the Hydrogen Diffusion in Martensitic Steels in contact with H<sub>2</sub>SO<sub>4</sub> Media

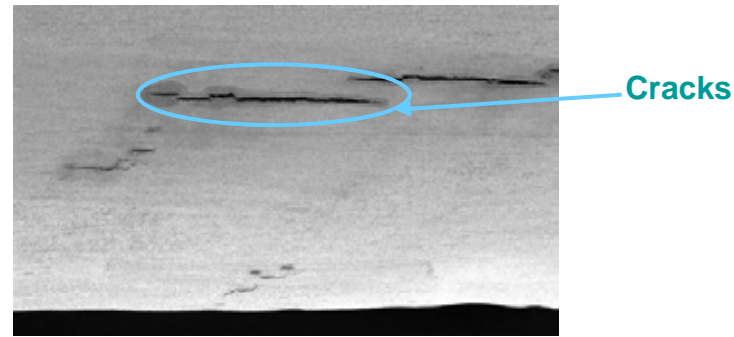
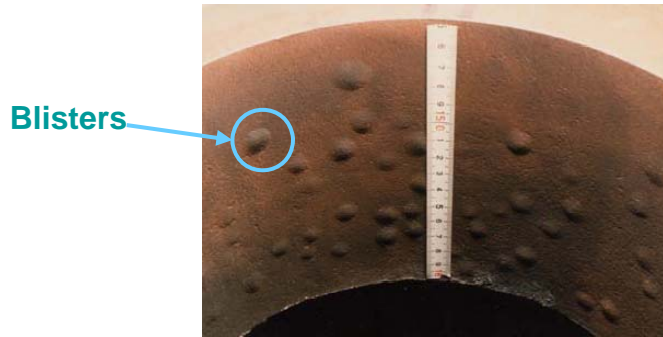
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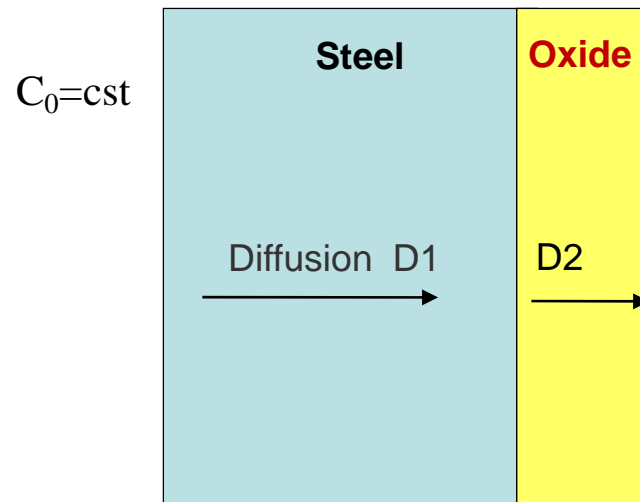
- 1. Context of the study
- 2. The electrochemical permeation test : Theory
- 3. The electrochemical permeation test : Simulation
- 4. Results
- 5. Conclusions & Perspectives

- Hydrogen Embrittlement (HE) → premature failure of structures

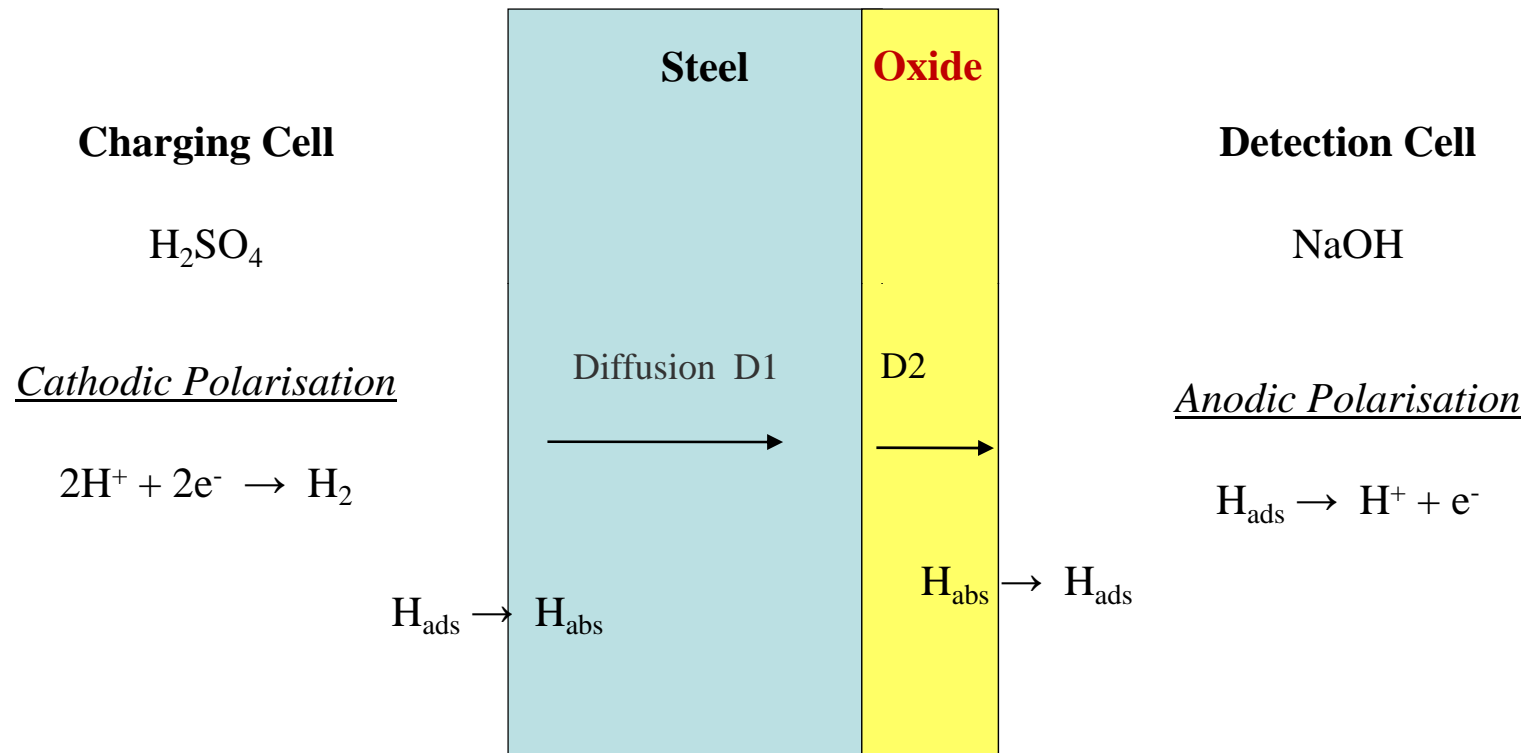


- Hydrogen transport (Diffusion) is one of the important parameter of HE
- Studies about hydrogen diffusion in steels are often implemented using permeation tests.
- **Hypothesis:** the conditions of diffusion are established beneath the entry side, where the concentration of hydrogen  $C_0$  is supposed to be constant.

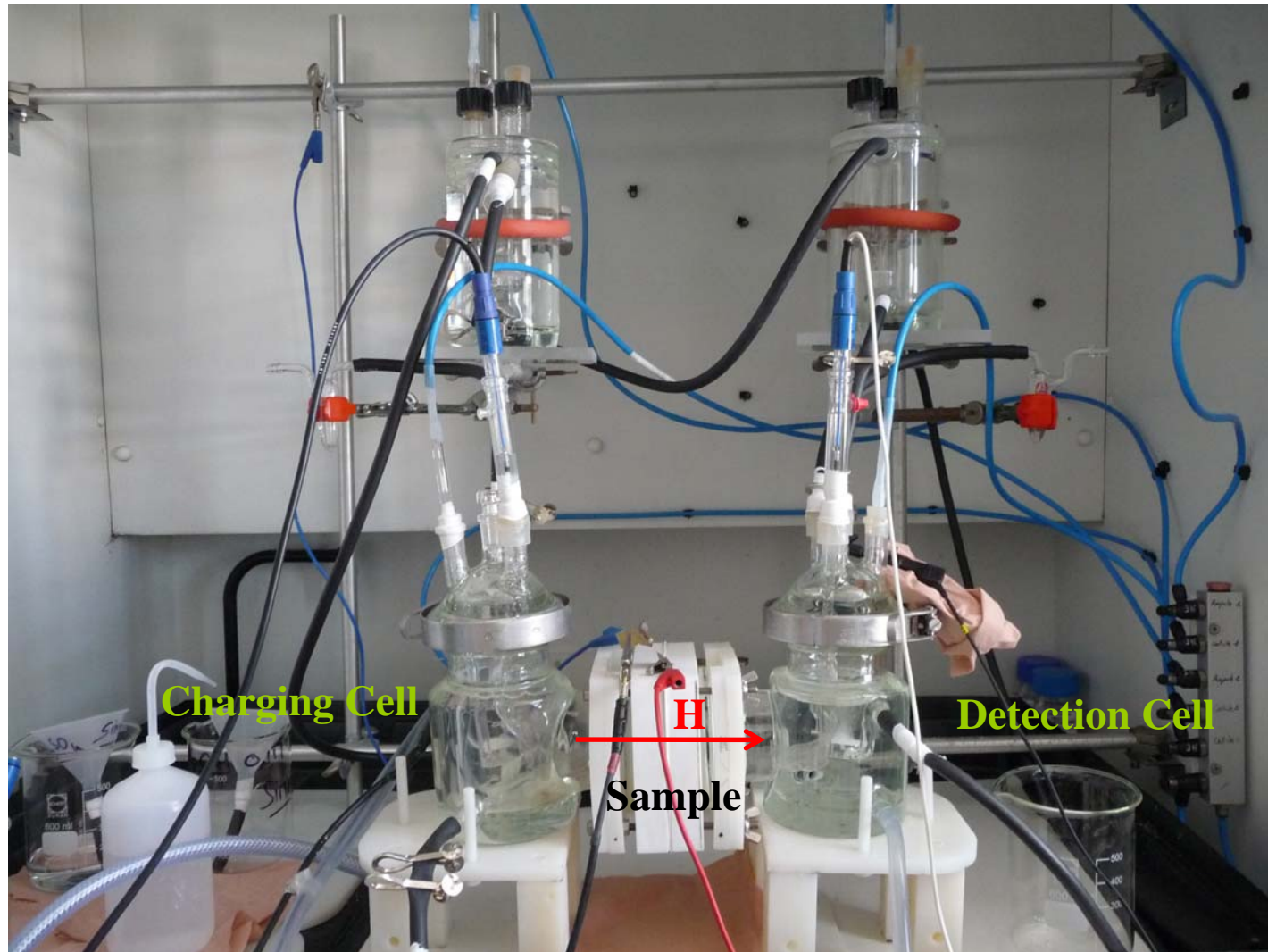
- **Problem:** a passive layer on the exit side can have consequences on the experimental results:
  - Diffusion curves correspond to a multilayered system with two different materials and their own diffusion coefficient  $D$  ( $D_1$  for the steel and  $D_2$  for the oxide layer).
  - Only an apparent diffusion coefficient  $D_{app}$  can be determined experimentally.



- **Our Goal:** Analyze the influence of the oxide layer on the permeability of hydrogen.



# The electrochemical permeation test : Experimental set up



Fick's laws describe diffusion into the multilayered system assuming that there is no hydrogen trapping and the diffusion is unidirectional:

$$J(x,t) = -D_{app} \frac{\partial C(x,t)}{\partial x} \qquad \frac{\partial C}{\partial t} = D_{app} \frac{\partial^2 C}{\partial x^2}$$

Two analytical solutions of Fick's laws are employed to fit the diffusion phenomenon when the hydrogen concentration is supposed to be constant beneath the entry side  $C=C_0$  and equals to zero on the exit side  $C=0$ :

$$J_t = J_\infty \frac{2}{\sqrt{\pi\tau}} \exp\left[\frac{-1}{4\tau}\right] \qquad \text{for} \qquad \tau = \frac{D_{app}t}{e^2} \leq 0.3$$

$$J_t = J_\infty (1 - \exp(-\pi^2\tau)) \qquad \text{for} \qquad \tau = \frac{D_{app}t}{e^2} \geq 0.2$$

## Boundary conditions

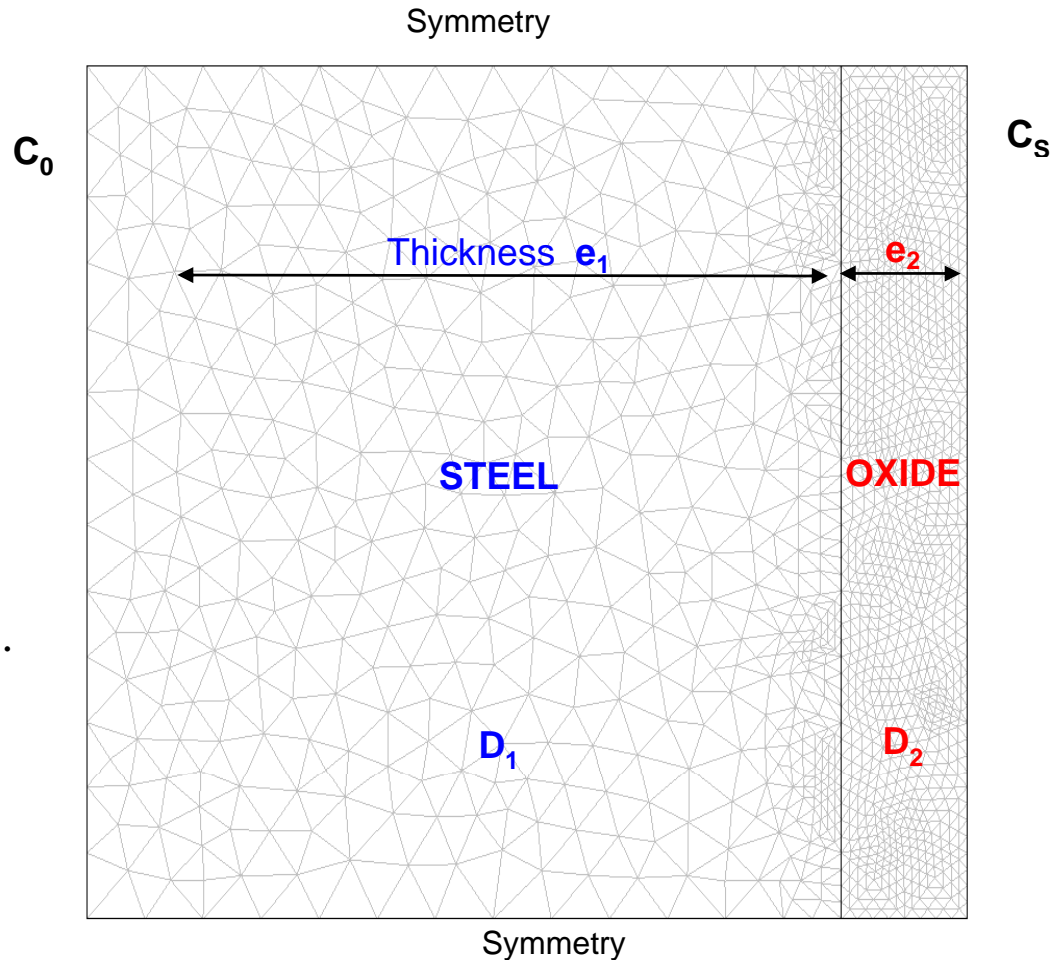
$C_0=5 \text{ mol/m}^3$ ,  
 $C_s=0 \text{ mol/m}^3$ .  
 $e_1=1\text{mm}$

Two types of steels:

- Ferritics  $D_1=1.10^{-8} \text{ m}^2/\text{s}$
- Martensitic  $D_1=7.10^{-10} \text{ m}^2/\text{s}$ .

Two thicknesses

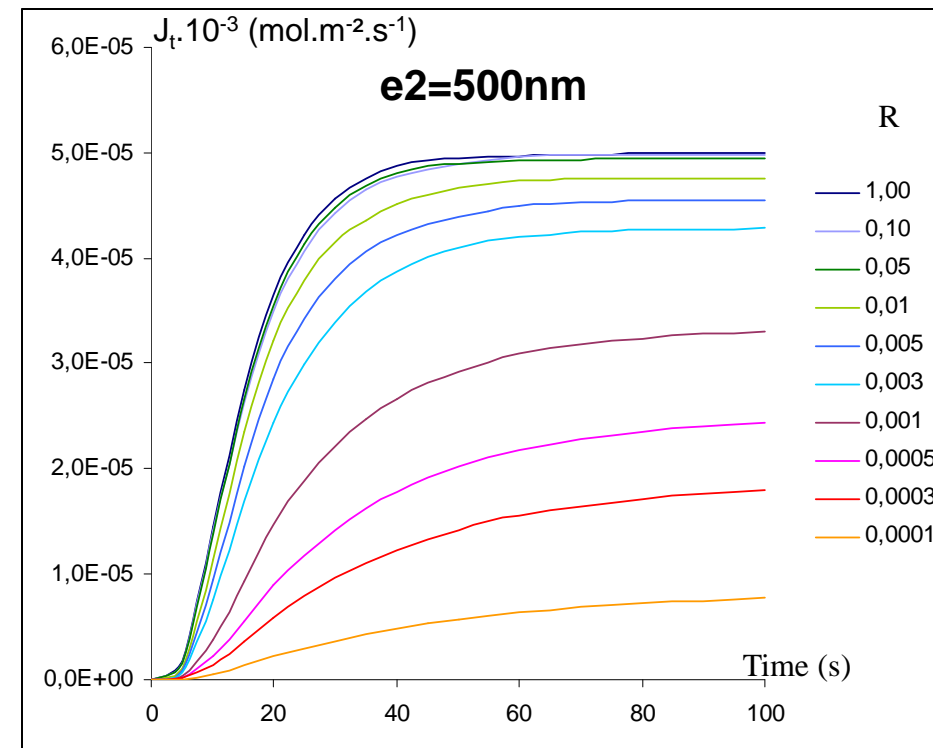
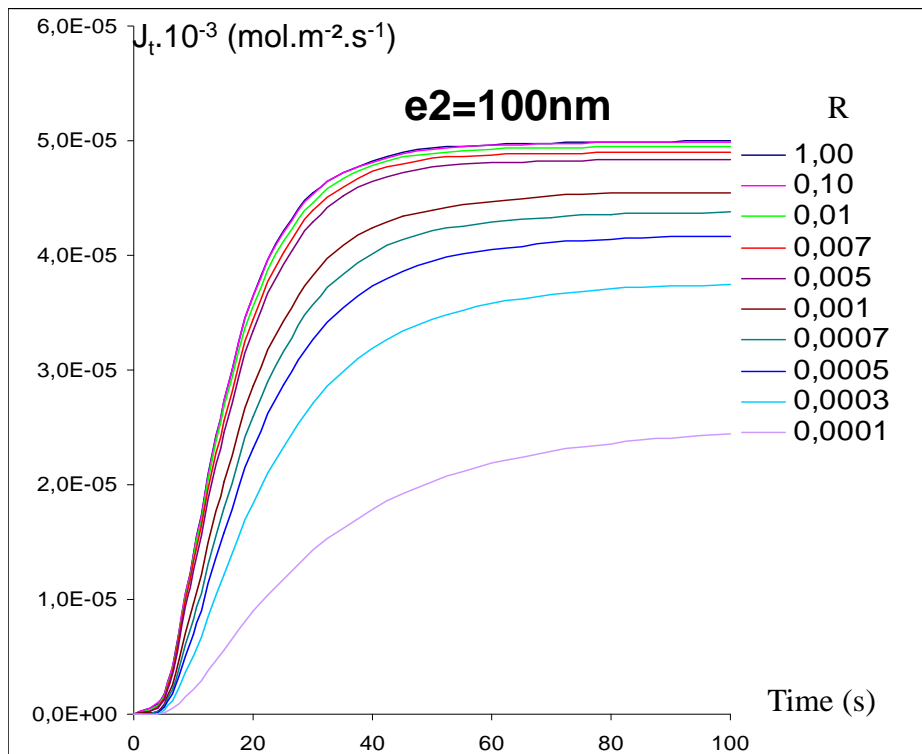
- $e_2 = 100\text{nm}$ ,
- $e_2 = 500 \text{ nm}$ .



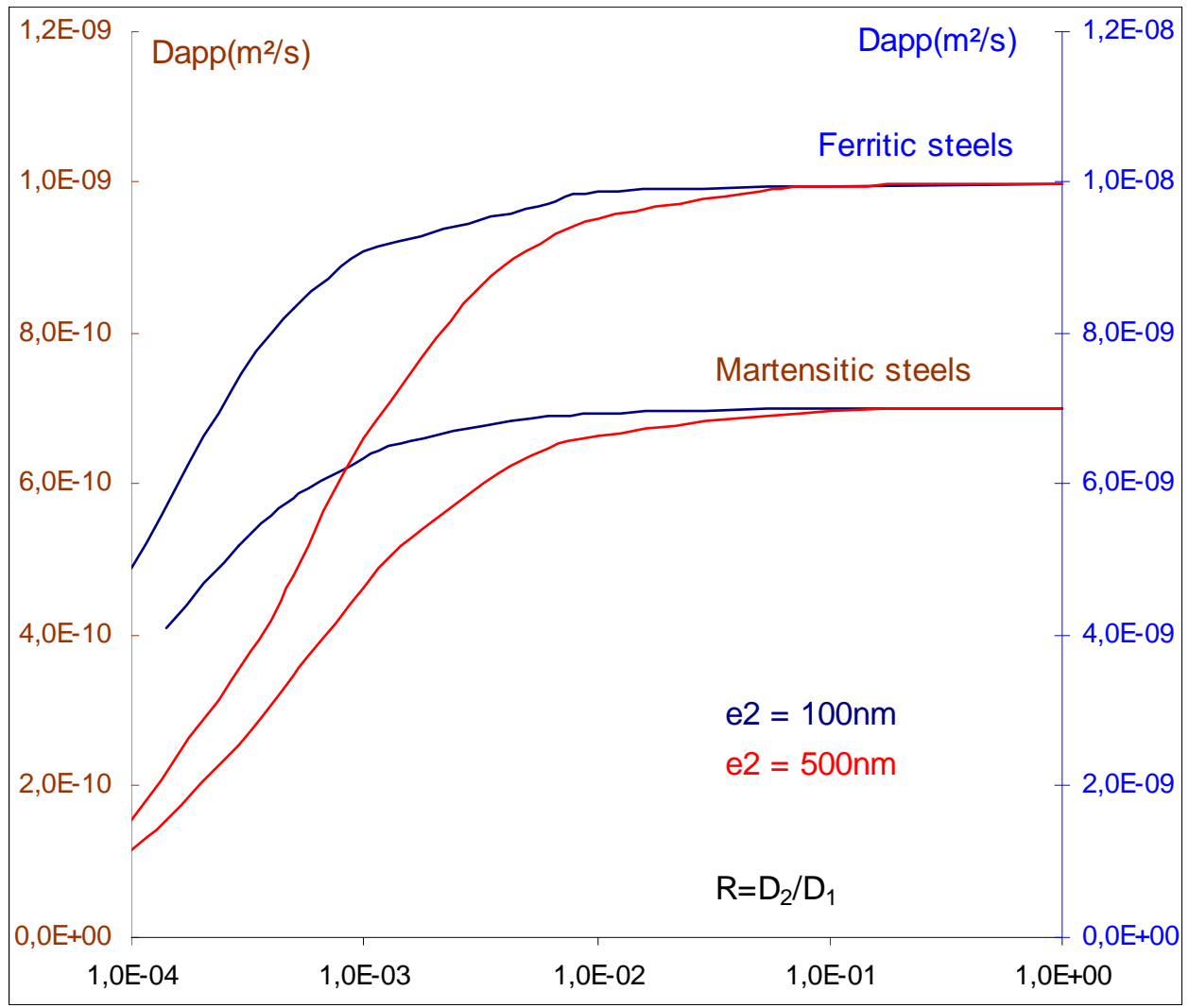
$$R = \frac{D_{oxide}}{D_{steel}} = \frac{D_2}{D_1} \quad \text{With } R \in [10^{-4}; 1] \quad \text{and } D_{oxide} \leq D_{steel}$$



- The decrease of the flux as R diminishes, and it is much more visible for the thicker layer.



$$R = \frac{D_{oxide}}{D_{steel}} = \frac{D_2}{D_1}$$



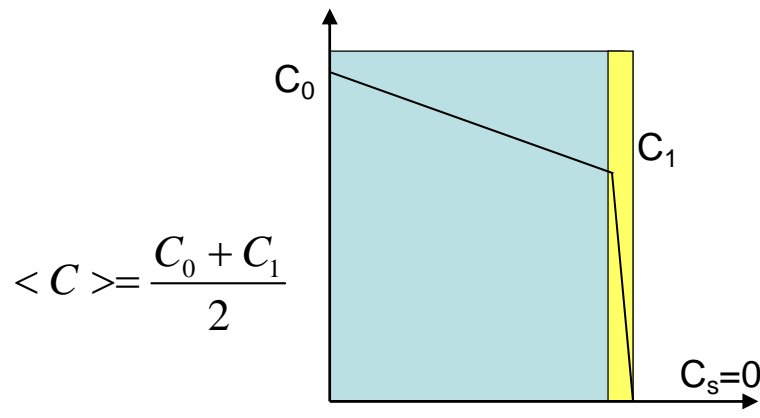
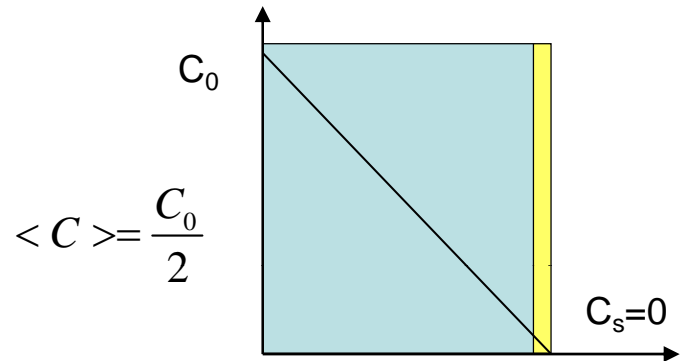
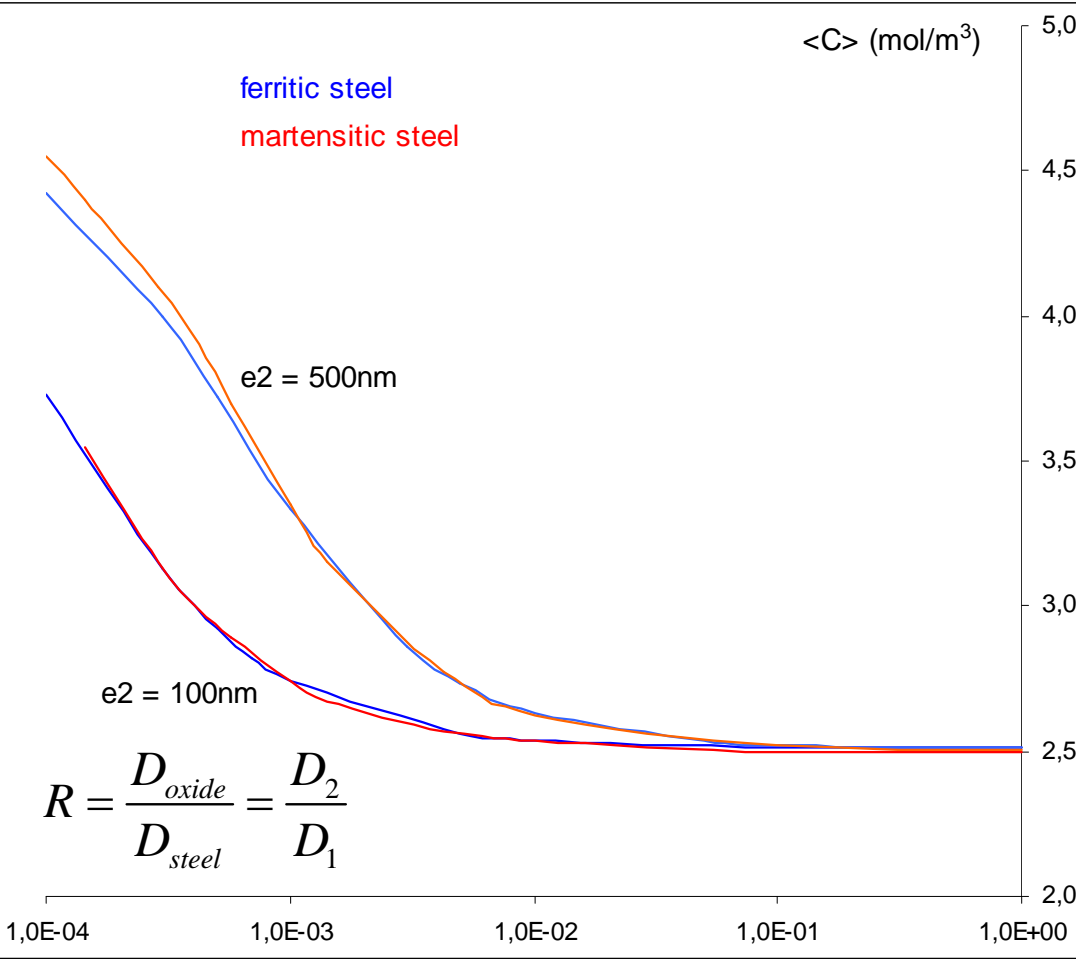
$e_2 = 100nm$   
 $e_2 = 500nm$

$R = D_2/D_1$

$$R = \frac{D_{oxide}}{D_{steel}} = \frac{D_2}{D_1}$$

# Results: Evolution of $\langle C \rangle$

$\langle C \rangle$ , the average concentration, depends only on  $R$  and the thickness of the oxide layer. Up to  $R=0.01$ , the variation of  $D_{app}$  is insignificant and would correspond to the “real” diffusion coefficient of the substrate ( $D_1$ ).



The oxide layer could be as thin as 2.8nm.

By fitting the obtained curves ( $\langle C \rangle$  vs  $R$  and  $D_{app}$  vs  $R$ ), we were able to acquire their expression:

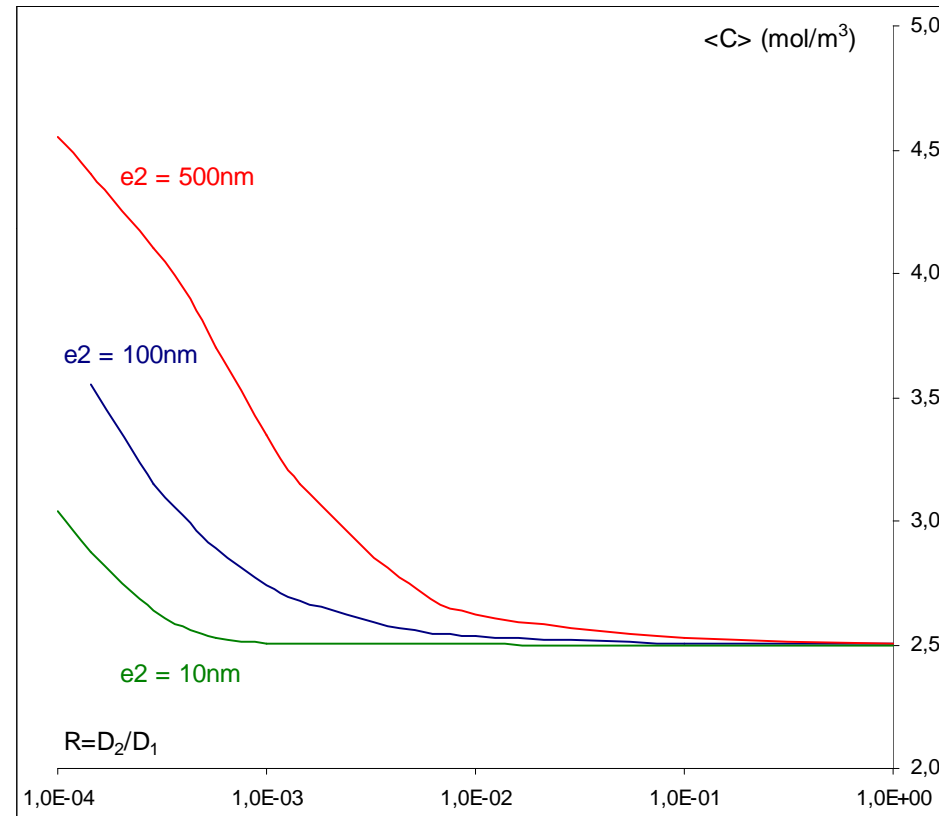
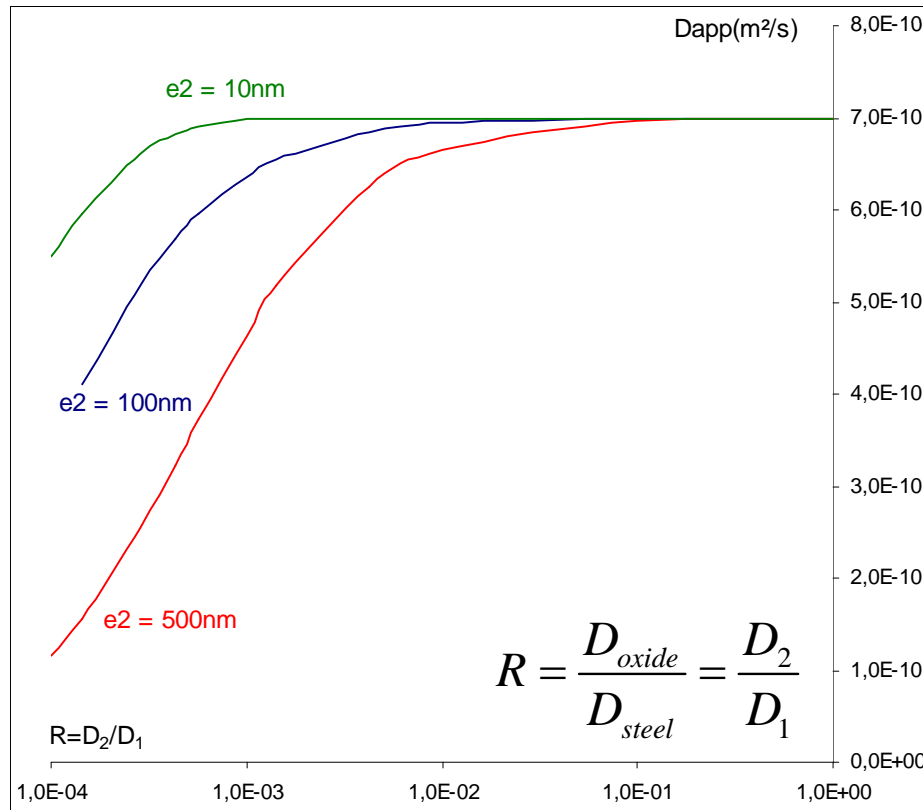
$$D = D_{app} \left[ 1 - \exp \left[ - \left( \frac{R}{B} \right)^n \right] \right]^{-1}$$

where  $B = B_0 e + B_1$  and  $n$  a constant

$$\langle C \rangle = \frac{C_0}{2} \left[ 1 + \exp \left[ - \left( \frac{R}{B} \right)^n \right] \right]$$

# Results: fitted curves

Evolution of the fitted curves of  $D_{app}$  and  $\langle C \rangle$  in function of  $R$  for a martensitic steel for  $e_2=10\text{nm}$



The smaller the oxide layer the bigger the difference between  $D_1$  (substrate) and  $D_2$  (oxide) can be without altering neither  $D_{app}$  nor  $\langle C \rangle$ .

- Exhibit the relationship between the oxide layer characteristics and the apparent hydrogen diffusion.
- $D_{app}$  and  $\langle C \rangle$  rely on both the thickness and the diffusion coefficient of the oxide layer.
- The thinner is the layer, the smaller is the error committed on the diffusion coefficient of the substrate.
- FEM calculations using Comsol Multiphysics offer the opportunity to correct experimental data and the evolution of true diffusion coefficient.
- Perspectives: Studying the effects of trapping of hydrogen

Thank you for your attention